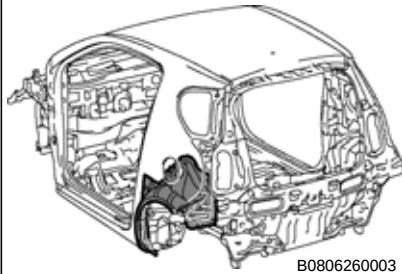


QUARTER WHEEL HOUSE OUTER PANEL (ASSY)



With the quarter panel removed.

Symbol meaning

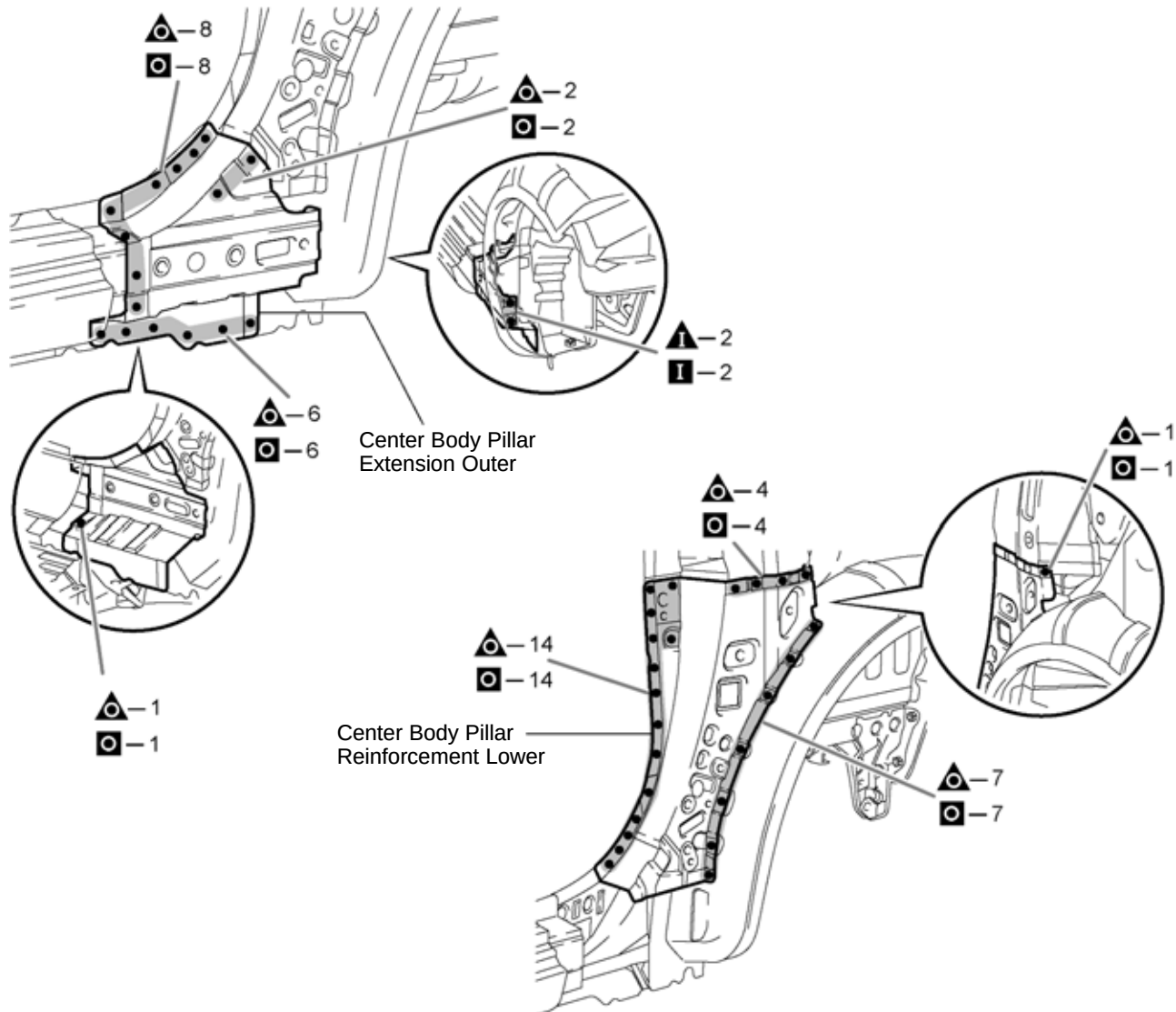
REMOVAL

△ △ △ : Remove Weld Points

INSTALLATION

□ □ □ : MIG Plug Weld ◻ : Body Sealer

REMOVAL-INSTALLATION



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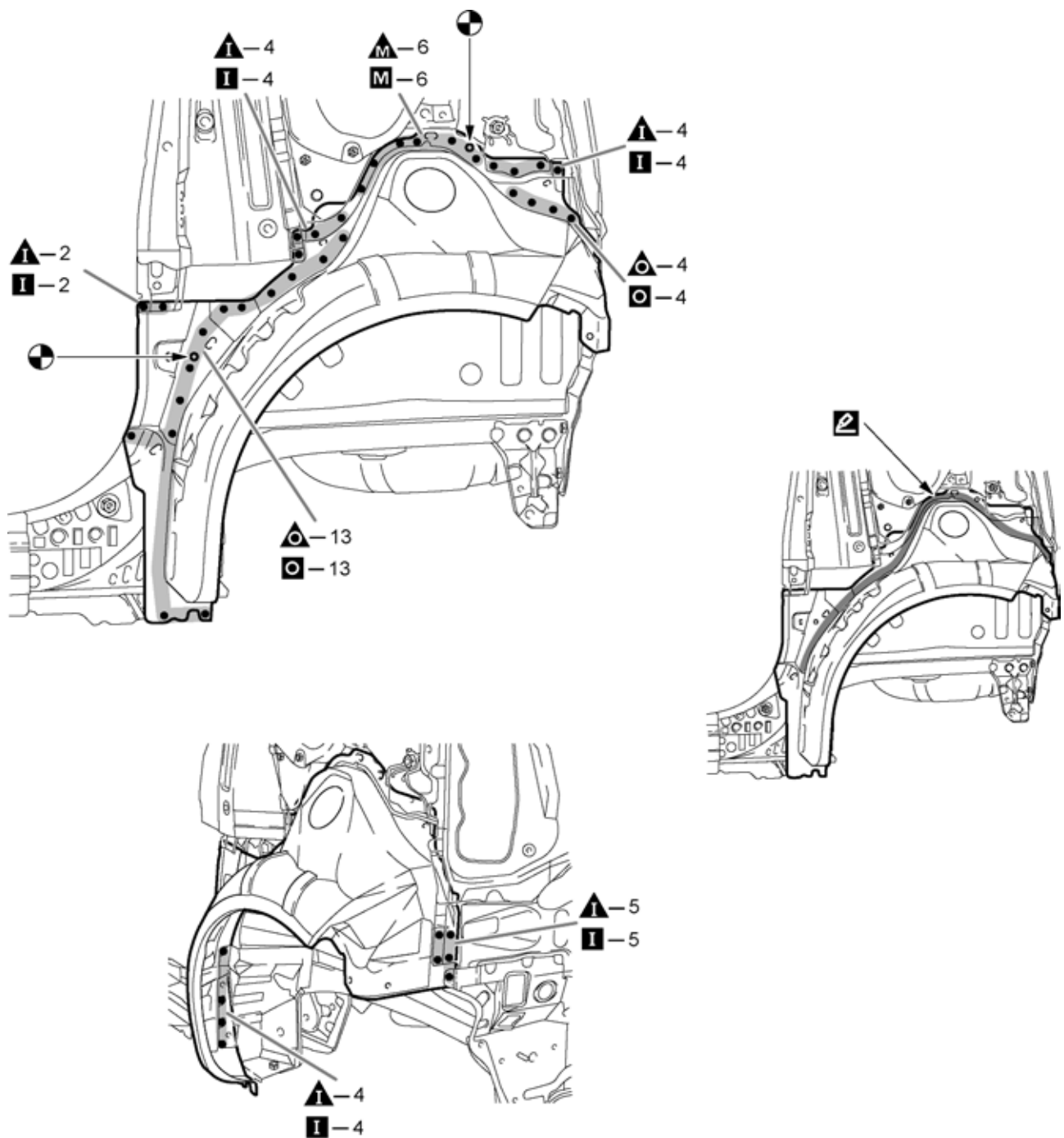
REMOVAL POINT

- 1 After removing the center body pillar extension outer and center body pillar reinforcement lower, remove the quarter wheel house outer panel.

INSTALLATION POINT

- 1 Install quarter wheel house outer panel, and then install center body pillar reinforcement lower and center body pillar extension outer.
- 2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

[LH]



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INSTALLATION POINT

- 1 For positioning of the new parts, align the installation standard holes of the outer panel and the inner panel.
- 2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

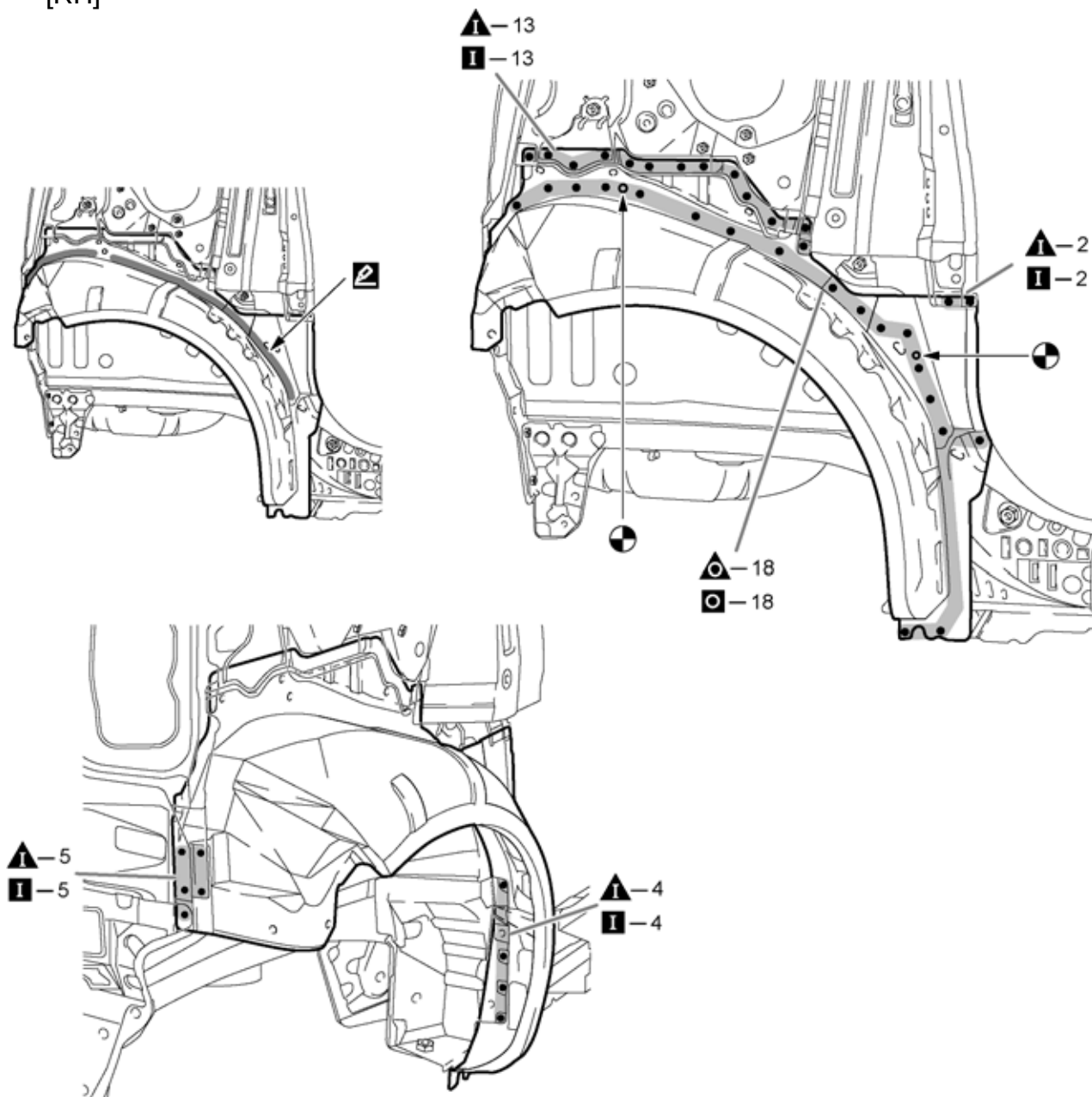
HINT:

- 1) Apply sealer in an even, continuous bead.

Symbol meaning

REMOVAL    : Remove Weld PointsINSTALLATION    : MIG Plug Weld  : Body Sealer

[RH]



B0806110013

INSTALLATION POINT

- 1 For positioning of the new parts, align the installation standard holes of the outer panel and the inner panel.
- 2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

HINT:

- 1) Apply sealer in an even, continuous bead.